

Date: Monday, 28/04/2008 8:13:18 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRIKER PLATE
Job Number	: 38807		
Estimate Number	: 10589		
P.O. Number	:	Part Number	: D2237
This Issue	: 28/04/2008 S.O. No. :	Drawing Number	: D2237 REVD1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type: : SMALL /MED FAB	Drawing Revision	: D1
Previous Run	: 36847	Material	:
Written By	:	Due Date	: 05/05/2008 Qty: 60 Um: Each
Checked & Approved By	: <u>JLD 08.4.28</u>		
Comment	: Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.0105 sf(s)/Unit Total: 0.6300 sf(s)

304/316 .032 Sheet

Batch: 107744

IB 8-4-30

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: D1Prog Rev: D1

IB 8-4-30

2-Deburr if necessary

08/05/01

(89)

damage

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-4-30

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/05/01 (89)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Form as per drawing

08/05/05

(89)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 28/04/2008 8:13:18 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 38807

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*counts*  
S 08/05/05 (K88)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *521*

*Left* (89)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/05/06*

Job Completion



*mf 08-05-05*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

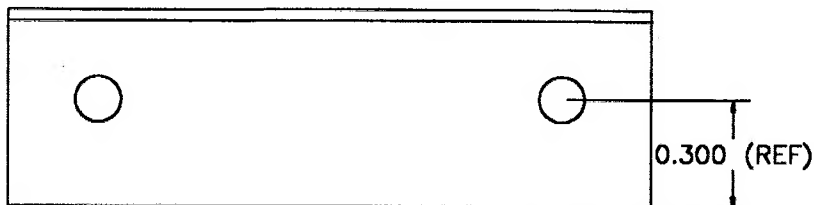


**DART**

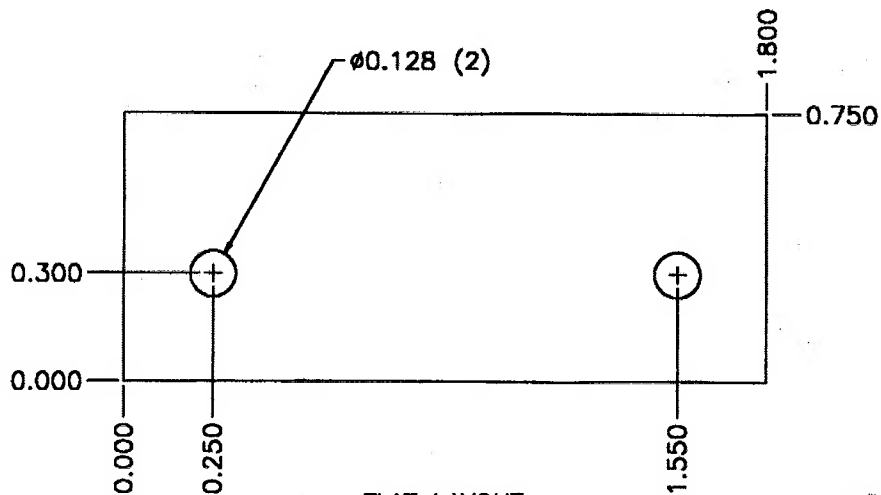
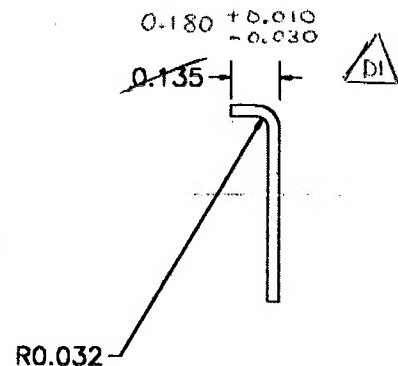


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2237	SHEET 1 OF 1
DATE 94:10:25		TITLE STRIKER PLATE	SCALE 2:1
DI	<del>4</del> 04.06.15	UPDATE DIMENSION	

**RELEASED**  
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 38807

MATERIAL: 304/316 SS, 0.034 THICK

THE  
FEDERAL  
BUREAU OF  
INVESTIGATION  
UNITED STATES  
DEPARTMENT OF JUSTICE  
WASHINGTON, D. C. 20535